

## DRYING TIMES FOR PRIMERS

Primer	Time (hours)
Acrylic latex block filler	2 to 4
Alkyd flat enamel	2 to 4
Alkyd metal primer	4 to 5
Alkyd primer	2 to 4
Alkali-resistant enamel	2 to 4
Epoxy	5 to 8
Lacquer sealer	1
Latex flat	2 to 4
Latex primer	2 to 4
Liquid filler	24
Non-grain-raising (NGR)	3 to 4
Oil-base	24
Paste wood filler	24
Polyurethane	12
Portland cement masonry primer	24
Primer sealer	$\frac{3}{4}$ to 1
Sanding sealer	1
Shellac	3 to 4
Stain blocking primer	24
Stains	24
Varnish	24 to 36
Water-base	24
Zinc metal primer	24

## DRYING TIMES OF COATINGS

Material	Touch	Recoat	Rub
Lacquer	1–10 min.	1½–3 hrs.	16–24 hrs.
Lacquer sealer	1–10 min.	30–45 min.	1 hr. (sand)
Paste wood filler	—	24–48 hrs.	—
Paste wood filler (Q.D.)	—	3–4 hrs.	—
Water stain	1 hr.	12 hrs.	—
Oil stain	1 hr.	24 hrs.	—
Spirit stain	Zero	10 min.	—
Shading stain	Zero	Zero	—
Non-grain raising stain	15 min.	3 hrs.	—
NGR stain (quick-dry)	2 min.	15 min.	—
Pigment oil stain	1 hr.	12 hrs.	—
Pigment oil stain (Q.D.)	1 hr.	3 hrs.	—
Shellac	15 min.	2 hrs.	12–18 hrs.
Shellac (wash coat)	2 min.	30 min.	—
Varnish	1½ hrs.	18–24 hrs.	24–48 hrs.
Varnish (Q.D. synthetic)	½ hr.	4 hrs.	12–24 hrs.

Note: Average times. Different products will vary.